VIBRANT MEscope Application Note 44 Structural Dynamics Modification (SDM)

The steps in this Application Note can be carried out using any MEscope package that includes the **VES-5000 SDM option**. Without this option, you can still carry out the steps in this App Note using the **AppNote44** project file. These steps might also require MEscope software with a *more recent release date*.

APP NOTE 44 PROJECT FILE

• To retrieve the Project for this App Note, <u>click here</u> to download AppNote44.zip

This Project contains numbered Hotkeys & Scripts for carrying out the steps of this App Note.

• Hold down the Ctrl key and click on a Hotkey to open its Script window

IN THIS APP NOTE

This App Note contains two examples that illustrate uses of SDM,

- Adding an **axial stiffener** between the top & bottom plates of the Jim Beam structure
- Adding a **3-DOF stiffener** between the top & bottom plates of the Jim Beam

MODELING STRUCTURAL DYNAMIC MODIFICATIONS

There are only two ways to reduce vibration levels in a machine or structure,

- 1. *Isolate* the structure from its excitation forces
- 2. Physically modify the structure or change its boundary conditions

The vibration of a machine or structure will change if,

- 1. A *physical property* (mass, stiffness, or damping) is changed
- 2. A *boundary condition* is changed
- 3. Two or more structural components *are coupled together*

SDM AND THE LAW OF MODAL ANALYSIS

SDM relies on a **Law of Modal Analysis** to perform its calculations. If uses a **Modal Model** of the *unmodified* **structure** together with FEA Objects that define the structural modifications to calculate the mode shapes of the *modified* **structure**.

Law of Modal Analysis: All vibration is a summation of mode shapes.

The **Structural Dynamics Modification (SDM)** method allows you to model one of the three types of modifications, **physical change, boundary condition change**, or **component coupling (sub-structuring)**. **SDM** calculates the new modal parameters (**frequency, damping, & mode shape**) that result from making those structural modifications.

SDM converts all structural modifications into **changes in the mass, stiffness & damping properties** of the structure. Those mass, stiffness, & damping changes are used together with the **mode shapes of the** *unmodified* **structure** to calculate the **new modes of the** *modified* **structure**.

SDM calculates the mode shapes of the *modified* structure as weighted summation of the mode shapes of the *unmodified* structure, therefore utilizing of the Law of Modal Analysis.



MODAL MODEL

SDM is unique in that it works directly with a Modal Model of the *unmodified* structure. The Modal Model can contain mode shapes from an Experimental Modal Analysis called EMA mode shapes, mode shapes from a Finite Element Analysis called FEA mode shapes, or both EMA & FEA modal parameters merged together in a Hybrid Modal Model.

A Modal Model is a set of scaled mode shapes.

SDM requires the mode shapes to be scaled to Unit Modal Masses, called UMM mode shapes

A **Modal Model** preserves the dynamic properties of a structure (its mass, stiffness & damping properties), and therefore can be used to **fully represent Input Output structural dynamics**.

Once the dynamic properties of an *unmodified* structure are defined in terms of its Modal Model, SDM can be used to predict the dynamic effects of modifications to the structure. These modifications can be as simple as additions or removals of point masses, linear springs, or linear dampers. Or more complex structural modifications can be modeled using FEA elements such rods & bars, plates (membranes) and solid elements.

SDM is computationally very efficient because it solves an eigenvalue problem in **modal space**. The eigenvalue problem size is determined by the number of modes in the **Modal Model**.

Another advantage of **SDM** is that the **Modal Model** of the *unmodified* structure must only contain mode shape data for the **DOFs** (points & directions) where the modification elements are attached to the structure.

FEA OBJECTS FOR MODELING STRUCTURAL MODIFICATIONS

SDM uses **industry-standard finite elements** to model structural modifications.

Finite elements are called FEA Objects in MEscope.

The following types of FEA Objects can be used for modeling structural modifications.



Types of FEA Objects used by SDM

IMPACT TEST OF THE JIM BEAM

To acquire a set of **FRFs**, the Jim Beam was impacted at one corner of the top plate. A tri-axial accelerometer was moved between impacts and attached to each of 33 different points on the top, bottom, & vertical plates of the beam structure, as shown below.

This provided **99 FRFs**, which preserve the dynamics between the **Input** at **DOF 15Z**, and **3D** (**X**, **Y**, **Z**) **Outputs at 33 Points**. By curve fitting the **FRFs**, **Residue** mode shapes for ten modes with **99 DOFs in each mode shape** are estimated from the **FRFs**. A **Modal Model** is then created by re-scaling the **Residue** mode shapes to **UMM** mode shapes starting with the driving point mode shape component (**15Z:15Z**) of each **Residue** mode shape.



Jim Beam Model Showing 33 Test Points.

STEP 1 - MODE SHAPES OF THE UNMODIFIED JIM BEAM

• Press Hotkey 1 Mode Shapes of the Jim Beam

When **Hotkey 1** is *pressed*, a **Modal Model** of the Jim Beam is obtained by curve fitting a set of **FRFs** for the Jim Beam, and re-scaling the **Residue** mode shapes estimated from curve fitting to **UMM** mode shapes.

Sweep animation is then begun through the mode shapes in the Shape Table **SHP: UMM Mode Shapes** displayed *on the right side*. Each shape is deflected using **several cycles of sine dwell animation**.

• Press a Select Shape button in SHP: UMM Mode Shapes to display its mode shape

From the animated display of each mode shape it is evident that the dominant motion of each mode shape is in the **vertical Z-direction**, except for the **165 Hz** mode shape. The **165 Hz** mode shape is a **torsional (twisting)** mode shapes of the back vertical plate.



The 165 Hz mode shape has dominant motion of the top & bottom plates in the horizontal plane.

Deflection of the 165 Hz Jim Beam Mode Shape.

STEP 2 - SPRING & STIFFENER BETWEEN THE TOP & BOTTOM PLATES

• Press Hotkey 2 Show the Axial Spring and 3D Stiffener

Two **FEA Springs** have already been added to the **FEA** Springs spreadsheet on the right of the **vertical blue splitter bar**, as shown below

*STR: Colored Jim Beam - 3D View	co (d) 123 FEA FEA Properties	
3D View	FEA Springs FEA Properties	
Persp: 40	Select Visible Label FEA Property Point 1 Direction Point 2 Direction Springs Dampers Masses Rods	Bars Plates ' '
	1 Yes Axial Spring Very Stiff V 65 Axial V 20 [20] Axial V Select Label Description Translational Stiff	ness Rotational Stiffness (Ibf-in)/deg
	2 Very Stiff V 64 3 DDF V 30 [30] 3 DDF V No Very Stiff 1E+06	0
	<	,

Two FEA Springs Between the Top & Bottom Plates.

The Axial Spring is connected between Point 65 & Point 20 on the model

The Axial Spring provides stiffness in the Axial direction at both points

Point 20 also has a label [20]. Point 65 is the point on the bottom of the top plate. Point 65 has no label but it has an **M# Link** that uses the mode shape data from **Point [5]** above it.

SDM will use the mode shape data for Point [5] and Point [20] for its calculation.

3D Stiffener is connected between **Point 64 & Point 30** on the model

3D Stiffener will provide stiffness in **3 DOFs** at both end points

Point 30 has a label [**30**]. Point 64 is the point on the bottom of the top plate. Point 64 has no label but it has an **M#** Link that uses the mode shape data from **Point [15]** above it.

SDM will use the mode shape data for Point [15] and Point [30] for its calculation.

When used by **SDM**, each of these FEA Springs will add stiffness between the top & bottom plates. A spring property called **Very Stiff** has already been selected in the **FEA Properties cell** for each **FEA** Spring

A very large Stiffness has already been defined in the FEA | Properties box. Very Stiff → 1E+06 lbf/in

COMPATIBLE ENGINEERING UNITS

To use **SDM**, the engineering units of the mode shapes in the Shape Table (**SHP: UMM Mode Shapes**) **must be compatible** with the units of the structural modification **FEA Objects** that are attached to the model.

The current engineering units for *each* M# in SHP: UMM Mode Shapes are (in/lbf-sec) as shown above. Those are compatible with the force (lbf) & displacement (in) units of the Stiffness in the FEA | Properties box.

CHANGING UNITS

To change engineering units from English to Metric units in SHP: UMM Mode Shapes,

- *Double click* on the Units column heading in the M#s spreadsheet of SHP: UMM Mode Shapes
- Enter "**m**/**N**" into the dialog box that opens
- *Click* on Yes in the next dialog box to re-scale the mode shapes to Metric units (m/N-sec)

To change engineering units from **English** to **Metric** units in the **FEA** | **Properties** box,

- Execute File | MEscope Options to open the MEscope Options box
- On the Units tab, select Mass, Length, & Force units to match the units in SHP: UMM Mode Shapes

If you change engineering units in the **STR** window, properties in the **FEA** | **Properties** dialog box **will be changed to the new units**.

The model is now ready to perform **SDM** calculations.

STEP 3 - AXIAL SPRING BETWEEN THE TOP & BOTTOM PLATES

• Press Hotkey 3 SDM with the Axial Spring

When **Hotkey 3** is *pressed*, **SDM** will calculate the new modes of the Jim Beam with the **stiff Axial Spring** attached between the top & bottom plates, and save the new mode shapes in the Shape Table **SHP: SDM Mode Shapes**.

The Axial Spring only applies stiffness to the top & bottom plates along its own axis.

This becomes apparent when the new mode shapes are displayed in animation.

Sweep animation will begin through the mode shapes in **SHP: SDM Mode Shapes**, displaying each shape with **several cycles of sine dwell animation**. Each new mode shape is displayed side-by-side with its *closest-matching* mode shape from the mode shapes of the *unmodified* structure in **SHP: UMM Mode Shapes**.

Each *closest-matching* mode shape pair has a **Maximum MAC** value from among all the mode shapes in both Shape Tables.



Closest-Matching Mode Shapes of Modified & Unmodified Jim Beam.

The mode shapes of Shape 1 & Shape 2 in both Shape Tables are the same (MAC \rightarrow 1.00) because those two mode shapes have little or no relative motion along the axis of the FEA spring between the upper & lower plates. The stiffener did not affect these two modes.

• Click on Shape 3 (443 Hz) in SHP: SDM Mode Shapes

This **new mode shape** clearly shows the effect of the stiffener. The *unmodified* structure had modes at **348 & 462 Hz**, both of which no longer exist in the modified structure.

MAC \rightarrow 0.69 between this new mode shape and the *closest-matching* 462 Hz mode shape of the *unmodified* structure indicating that a new mode shape exists at 443 Hz.



443 Hz Mode Shape Showing Influence of the Axial Spring.

• Click on Shape 6 (862 Hz) in SHP: SDM Mode Shapes

This new mode shape also clearly shows the effect of the stiffener.

MAC \rightarrow 0.53 between this new mode shape and the *closest matching* 1108 Hz mode shape of the *unmodified* structure indicating that a new mode shape exists at 862 Hz.

The remaining mode shapes each have a **high MAC value** with one of the modes of the *unmodified* structure, meaning that **those modes were not affected** by the Axial Spring.



862 Hz Mode Shape Showing Influence of the Axial Stiffener

TRUNCATED MODAL MODEL

The **Modal Model** that was used to model the dynamics of the *unmodified* structure had only 10 modes in it, yet it was assumed to represent the **entire dynamics of the unmodified structure**.

The real-world Jim Beam structure has more than 10 modes, ideally an **infinite number of modes**.

A **Modal Model** with only 10 modes in it is called a **truncated Modal Model** because the higher frequency modes of the real structure are not included in it.

When a **truncated Modal Model** is used by **SDM** to calculate the new modes of a *modified* **structure**, one or more of the highest frequency mode shapes in the solution are called **computational modes**. Computational modes have **unrealistic** mode shapes.

• Click on Shape 10 (9550 Hz) in SHP: SDM Mode Shapes

The animated display of **Shape 10 does not exhibit the effect of the Axial Spring**. It is clearly a computational mode.

A truncated Modal Model is not a complete dynamic model of the unmodified structure

The highest frequency modes in an **SDM** solution **typically have unrealistic mode shapes** and **much higher frequencies** than the rest of the mode shapes

Higher frequency modes in an **SDM** solution account for the **absence of the higher frequency modes** of the real-world structure

The higher frequency **SDM** modes **absorb the effects of the modification** that would **normally be absorbed by the modes not contained in the truncated Modal Model**

SDM still provides **useful solutions for the lower frequency modes**, even when a **truncated Modal Model** is used to model the dynamics of the *unmodified* structure.

STEP 4 - 3D STIFFENER BETWEEN THE TOP & BOTTOM PLATES

• Press Hotkey 4 SDM with the 3D Stiffener

When **Hotkey 4** is *pressed* **SDM** will calculate the new modes of the Jim Beam with a **stiff 3D Stiffener** attached between the top & bottom plates, and save the new mode shapes in the Shape Table **SHP: SDM Mode Shapes**.

The 3D Stiffener applies stiffness in **all three directions** (**X**, **Y**, **Z**) at its end points.

The **UMM** mode shapes of the Jim Beam contain DOFs in **three directions** (**X**, **Y**, **Z**) at the end points of the 3D Stiffener, **SDM** will use the 3D mode shape data to calculate the new mode shapes.

Sweep animation will begin through the new modes in **SHP: SDM Mode Shapes**, displaying each shape with **several cycles of sine dwell animation**. Each new mode shape is displayed side-by-side with its *closest-matching* mode shape from among the modes of the *unmodified* structure in **SHP: UMM Mode Shapes**.

The lowest frequency mode shape of the *modified* structure is at 409 Hz.

The *closest-matching* mode shape of the *unmodified* structure to the new 409 Hz mode was the 462 Hz mode shape, with MAC \rightarrow 0.36.

The mode shapes of (Shapes 3, 5, & 7) have MAC \rightarrow 0.90. They are the *closest-matching* shapes with those of the *unmodified* Jim Beam. Their frequencies also *closely match* the frequencies of the *unmodified* structure.

The remaining new modes have MAC \rightarrow *less than* 0.90, meaning that **none of those new modes matches well** with one of the *unmodified* structure.

All modes of the *unmodified* structure were more heavily affected by the 3D Stiffener than by the Axial Spring.



409 Hz Mode Shape Showing Influence of the 3D Stiffener.

STEP 5 - REVIEW STEPS

To review the previous steps of this App Note,

• Press Hotkey 5 Review Steps